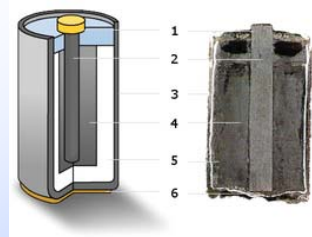
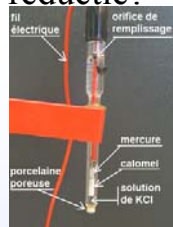


## (Li-ion) batterijen & hun problemen

- Prof. dr. ir. Emmanuel Van Lil, ir. Frederik Geth
- KU Leuven, div. ESAT/TELEMIC & ELECTA
- Kasteelpark Arenberg, 10; Bus 2444
- B-3001 Leuven-Heverlee; Belgium
- Web site:  
[http://www.esat.kuleuven.be/telemic\(/propagation\)](http://www.esat.kuleuven.be/telemic(/propagation))
- E-mail: [Emmanuel.VanLil@ESAT.KULeuven.Be](mailto:Emmanuel.VanLil@ESAT.KULeuven.Be)

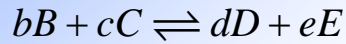
## Batterijen

- Basis: Oxidatie aan ene kant, reductie aan andere kant
- Klassieke Zn batterij:
- Oxidatie  $\text{Zn} + 2\text{NH}_4\text{Cl} = \text{ZnCl}_2 + 2\text{NH}_3 + \text{H}_2 + 2\text{e}^-$
- Reductie  $2\text{MnO}_2 + \text{H}_2 + 2\text{e}^- = \text{Mn}_2\text{O}_3 + \text{H}_2\text{O}$
- Potentiaal te berekenen uit reductiepotentialen: 1,5 V/cel
- Moeilijk omkeerbaar: reductie?
- Oorspronkelijke referentie van spanning met Hg
- +0,2444 V bij 25 °C



## Batterijen

Potentiaal te berekenen met Nernst potentialen (activiteiten  $\approx$  concentraties)

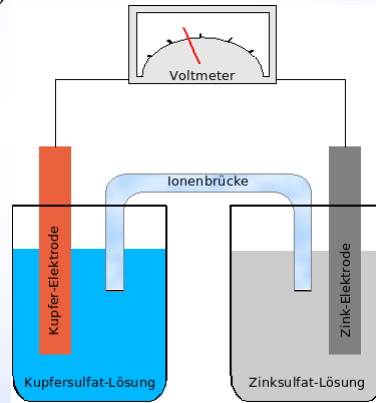


$$Q_a = \frac{\prod_j a_j^{v_j}}{\prod_i a_i^{v_i}} = \frac{a_B^b a_C^c}{a_D^d a_E^e} \quad Q_a \approx \frac{\prod_j [C]_j^{v_j}}{\prod_i [C]_i^{v_i}}$$

$$V \approx V_0 - \frac{R T}{n F} \ln(Q_a)$$

$n$  = aantal elektronen

$$F = 96\,485,3399 \pm 0,0024 \text{ C} \cdot \text{mol}^{-1}$$

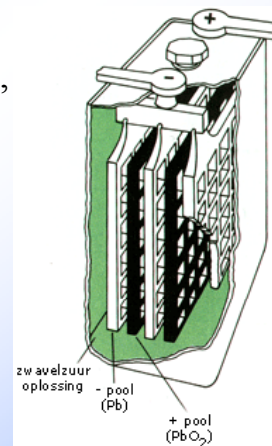


LEUVEN ESAT-TELEMIC

EVL

## Batterijen

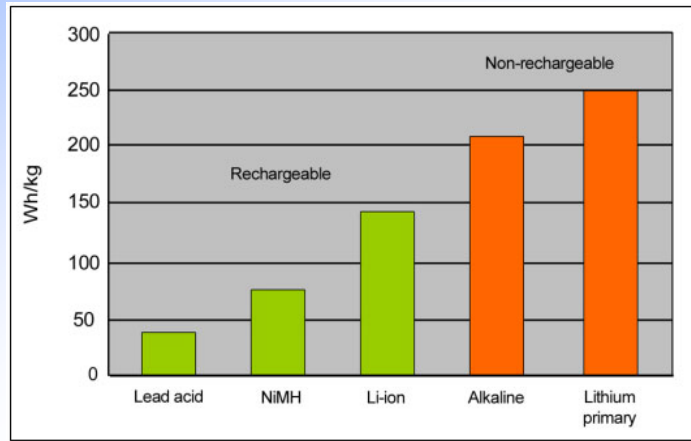
- Omkeerbare: voorbeeld loodaccu:  $\pm 2\text{V/cel}$
- Oxidatie  $\text{Pb} + \text{H}_2\text{SO}_4 = \text{PbSO}_4 + \text{H}_2 + 2\text{e}$   
(ontploffingsgevaar zeker bij overladen, want dan hydrolyseert water in waterstof en zuurstof)
- Reductie  $\text{PbO}_2 + \text{H}_2 + 2\text{e} = \text{PbO} + \text{H}_2\text{O}$



LEUVEN ESAT-TELEMIC

EVL

## Waarom Li(-ion)?




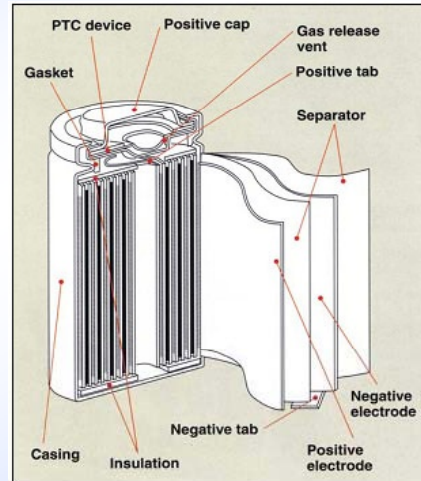
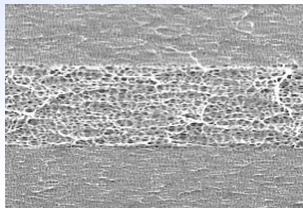
## Waarom Li-ion?

### Periodiek Systeem van de Elementen

1																	18
H 1.00794																	He 4.002602
2																	19
Li 6.941	Be 9.012182															K 39.0983	
3	4															20	
B 10.811	C 12.0107	N 14.0064	O 15.9994	F 18.9984032	Ne 20.1797										Ca 40.078		
5	6	7	8	9	10	11	12									21	
Na 22.98976928	Mg 24.304094	Al 26.9815386	Si 28.0855836	P 30.973762	S 32.065	Cl 35.453	Ar 39.962383									Sc 44.955912	
13	14	15	16	17											22		
B 10.811	C 12.0107	N 14.0064	O 15.9994	F 18.9984032	Ne 20.1797											Ti 47.867	
19	20	21	22	23	24	25	26	27	28	29	30					23	
K 39.0983	Ca 40.078	Sc 44.955912	Ti 47.867	V 50.9415	Cr 51.9961	Mn 54.938045	Fe 55.845	Co 58.933195	Ni 58.6934	Cu 63.546	Zn 65.409	Ga 69.723	Ge 72.64	As 74.92160	Se 78.96	Br 79.904	Kr 83.798
37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54
Rb 85.4678	Sr 87.62	Y 88.90584	Zr 91.224	Nb 92.90638	Mo 95.94	Tc 98.90625	Ru 101.07	Rh 102.9055	Pd 106.42	Ag 107.8682	Cd 112.411	In 114.818	Sn 118.710	Sb 121.757	Te 127.60	I 126.90447	Xe 131.29
55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72
Cs 132.90545196	Ba 137.327	Hf 178.49	Ta 180.94788	W 183.84	Re 186.207	Os 190.23	Ir 192.222	Pt 195.084	Au 196.966569	Hg 200.59	Tl 204.3833	Pb 207.2	Bi 208.9804	Po 209	At 210	Rn 222	
87	88	89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104
Fr 223	Ra 226	Ac 227	Th 232.0377	Pa 231.036889	U 238.02891	Np 237.048173	Pu 244.06422	Am 243.061381	Cm 247.070353	Bk 247.070353	Cf 251.0833	Es 252.0833	Fm 257.10	Md 258.10	No 259.10	Lr 262.10	
91	92	93	94	95	96	97	98	99	100	101	102	103	104	105	106	107	108
La 138.90471	Ce 140.12	Pr 140.90765	Nd 144.242	Pm 144.9127	Sm 150.36	Eu 151.964	Gd 157.25	Tb 158.9251	Dy 162.50031	Ho 164.930329	Er 167.259	Tm 168.93002	Yb 173.05468	Lu 174.967			
105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120	121	122
Ac 227	Th 232	Pa 231	U 238	Np 237	Pu 244	Am 243	Cm 247	Bk 247	Cf 251	Es 252	Fm 257	Md 258	No 259	Lr 262			

## Batterijen

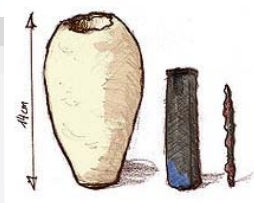
- Li-ion
- Separatiemembraan:  
bevat geen water  
( $2\text{Li} + 2\text{H}_2\text{O} = \text{H}_2 + 2\text{LiOH}$ )  
+ eventueel 
- Beste: 3 laag PP/PE/PP



## Een korte geschiedenis

- Bagdad batterij (rond Christus; acupunctuur?)

Year	Inventor	Activity
1600	William Gilbert (UK)	Establishment of electrochemistry study
1791	Luigi Galvani (Italy)	Discovery of "animal electricity"
1800	Alessandro Volta (Italy)	Invention of the voltaic cell (zinc, copper disks)
1802	William Cruickshank (UK)	First electric battery capable of mass production
1820	André-Marie Ampère (France)	Electricity through magnetism
1833	Michael Faraday (UK)	Announcement of Faraday's law
1836	John F. Daniell (UK)	Invention of the Daniell cell
1839	William Robert Grove (UK)	Invention of the fuel cell ( $\text{H}_2/\text{O}_2$ )
1859	Gaston Planté (France)	Invention of the lead acid battery
1868	Georges Leclanché (France)	Invention of the Leclanché cell (carbon-zinc)
1899	Waldmar Jungner (Sweden)	Invention of the nickel-cadmium battery



## Een korte geschiedenis

1901	Thomas A. Edison (USA)	Invention of the nickel-iron battery
1932	Shlecht & Ackermann (D)	Invention of the sintered pole plate
1947	Georg Neumann (Germany)	Successfully sealing the nickel-cadmium battery
1949	Lew Urry, Eveready Battery	Invention of the alkaline-manganese battery
1970s	Group effort	Development of valve-regulated lead acid battery
1990	Group effort	Commercialization of nickel-metal-hydride battery
1991	Sony (Japan)	Commercialization of lithium-ion battery
1994	Belcore (USA)	Commercialization of lithium-ion polymer
1996	Moli Energy (Canada)	Introduction of Li-ion with manganese cathode
1996	University of Texas (USA)	Identification of Li-phosphate (LiFePO <sub>4</sub> )
2002	University of Montreal, Quebec Hydro, MIT, others	Improvement of Li-phosphate, nanotechnology, commercialization

- Vergeten in tabel op [http://batteryuniversity.com/learn/article/battery\\_developments](http://batteryuniversity.com/learn/article/battery_developments)  
Vloeibaar Natrium(zouten)/S (245° C)?  
Dr. Ing. Georg Otto Erb (V1-V2, later in atoomwapens)  
90 Wh/kg and a specific power of 150 W/kg

## Waarom Li-ion?

- Studentenbatterij: 2 appels, 1 banaan, 1 oranje, 2 citroenen (in serie)
- Zn + Cu elektrodes



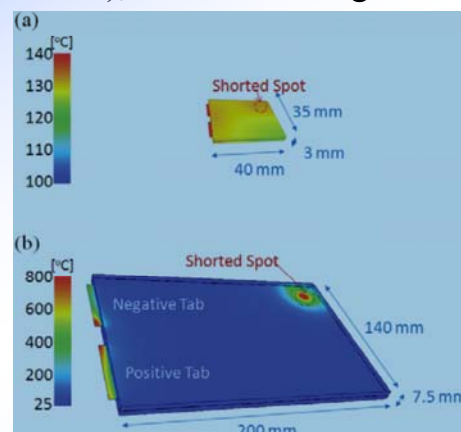
### Uitzonderlijke problemen

- Overladen/kortsluiten: veilig tot 50° C (omhulsel), ... daarna brandbare witte rook (na ontploffing omhulsel).

Lithium Ion Battery Explosion  
Caused By Overcharging

### Uitzonderlijke problemen

- Lokale kortsluiting (te wijten aan losse Li deeltjes/dendrietten), of door inbrengen van nagel.



## Uitzonderlijke problemen

- Oplossingen:

- meer lagen

- PE heeft smelttemperatuur op 135° C en PP op 165° C.
- PE smelt eerst en vult poriën van PP op: vermindert weerstand:  
→ inherent stabiel

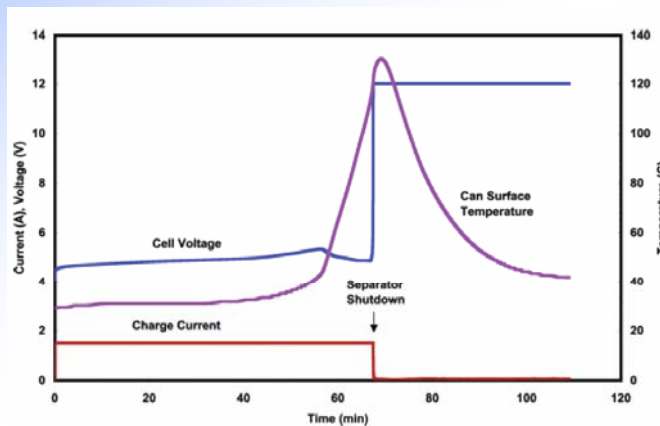
- hogere temperaturen (ceramisch)

**Table I. Commercial separator properties.\***

	Entek	Exxon	Degussa	Celgard
Product	Teklon	Tonen	Separion	2325
Thickness (µm)	25	25	25	25
Single/multilayer	Single layer	Single layer	Trilayer	Trilayer
Composition	PE	PE	Ceramic-PET-Ceramic	PP-PE-PP
Process	Wet extruded	Wet extruded	Wet-laid mat	Dry extruded
Porosity (%)	38	36	>40	41
Melt temperature	135	135	220	134/166

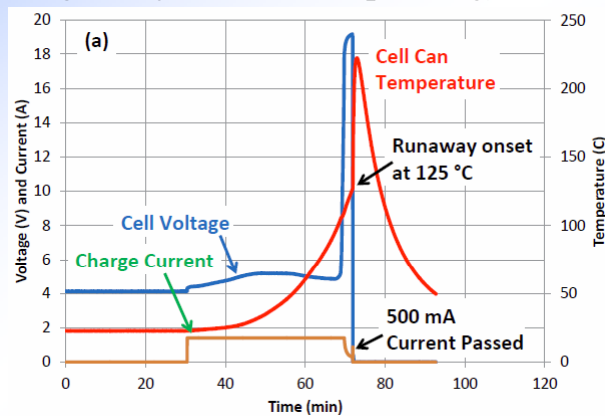
## Uitzonderlijke problemen

- Verloop van ideale overlaadbeveiliging



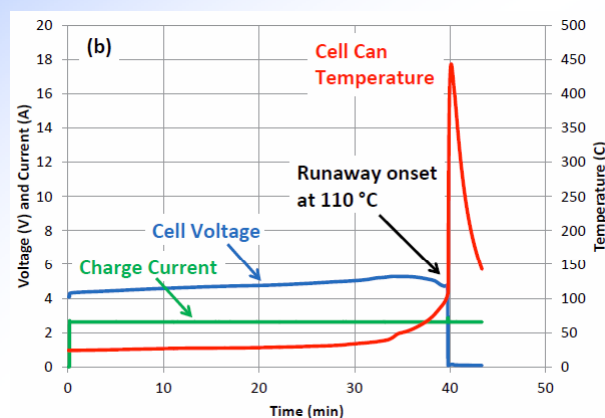
## Uitzonderlijke problemen

- Verloop van werkelijke overlaadbeveiliging (met interne kortsluiting te wijten aan overspanning)



## Uitzonderlijke problemen

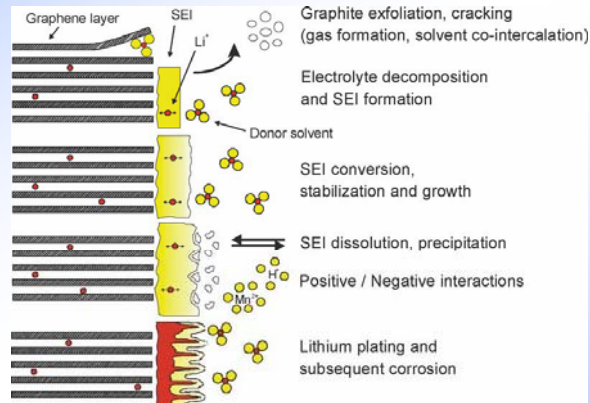
- Verloop van werkelijke overlaadbeveiliging (met interne kortsluiting door te grote laadstroom (2,(5)x))





## Verouderingsverschijnselen

- Aan de kant van de anode (inert grafiet)
- Beschermd door S(olid)E(lectrolite)I(interface)



## Verouderingsverschijnselen

Lithium-ion anode ageing—causes, effects, and influences

Cause	Effect	Leads to	Reduced by	Enhanced by
Electrolyte decomposition (→ SEI) (Continuous side reaction at low rate)	Loss of lithium Impedance rise	<b>Capacity fade</b> <b>Power fade</b>	Stable SEI (additives) Rate decreases with time	High temperatures High SOC (low potential)
Solvent co-intercalation, gas evolution and subsequent cracking formation in particles	Loss of active material (graphite exfoliation) Loss of lithium	Capacity fade	Stable SEI (additives) Carbon pre-treatment	Overcharge
Decrease of accessible surface area due to continuous SEI growth	Impedance rise	<b>Power fade</b>	Stable SEI (additives)	High temperatures High SOC (low potential)
Changes in porosity due to volume changes, SEI formation and growth	Impedance rise Overpotentials	Power fade	External pressure Stable SEI (additives)	High cycling rate High SOC (low potential)

- SOC=State Of Charge

## Verouderingsverschijnselen

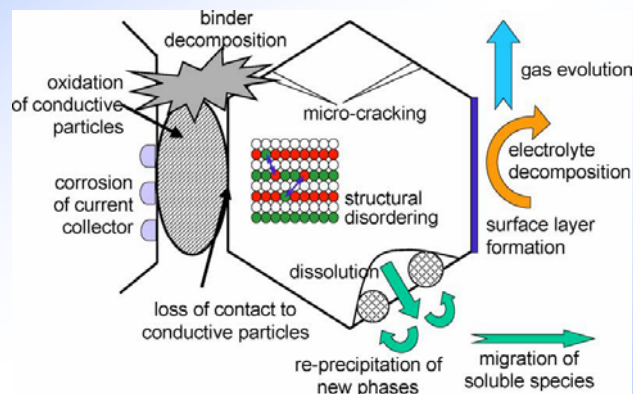
Lithium-ion anode ageing—causes, effects, and influences

Cause	Effect	Leads to	Reduced by	Enhanced by
Contact loss of active material particles due to volume changes during cycling	Loss of active material	Capacity fade	External pressure	High cycling rate High DOD
Decomposition of binder	Loss of lithium Loss of mechanical stability	Capacity fade	Proper binder choice	High SOC (low potential) High temperatures
Current collector corrosion	Overpotentials Impedance rise Inhomogeneous distribution of current and potential	Power fade  Enhances other ageing mechanisms	Current collector pre-treatment (?)	Overdischarge Low SOC (high potential)
Metallic lithium plating and subsequent electrolyte decomposition by metallic Li	Loss of lithium (Loss of electrolyte)	Capacity fade (power fade)	Narrow potential window	Low temperature High cycling rates Poor cell balance Geometric misfits

- DOD=Depth Of Discharge

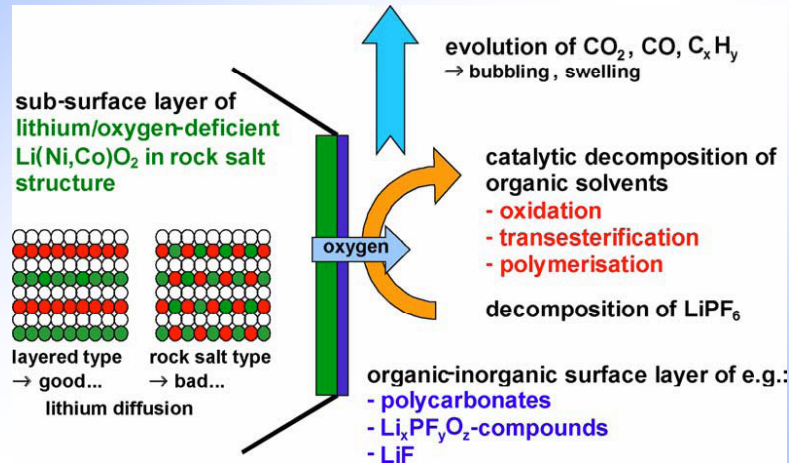
## Verouderingsverschijnselen

- Aan de kant van de cathode
  - $\text{LiMn}_2\text{O}_4$  /  $\text{Li}(\text{Ni},\text{Co})\text{O}_2$



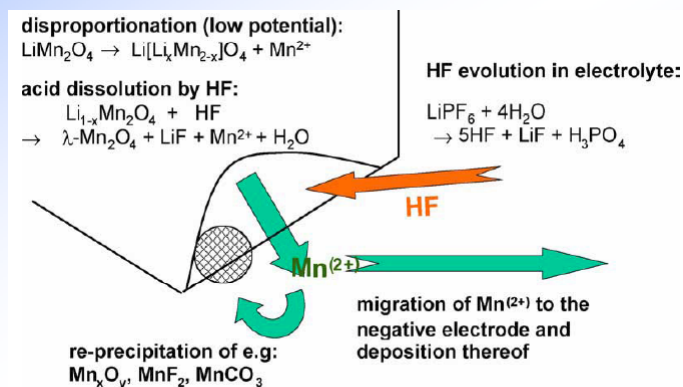
## Verouderingsverschijnselen

- Aan de kant van de cathode ( $\text{LiMeO}_2$  in  $\text{LiPF}_6$  electrolyt)



## Verouderingsverschijnselen

- Aan de kant van de cathode ( $\text{LiMn}_2\text{O}_4$  in  $\text{LPF}_6$  electrolyt)



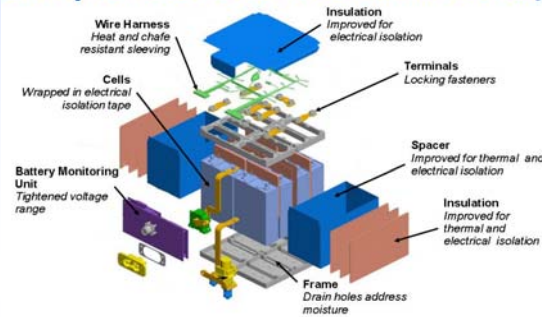
## Specifiek 787

- Volgens Prof. Adam Heller (U. of Texas, Austin)
- Dendrieten op anode
- Oplossing
  - “The G. S. Yuasa-Boeing 787 Li-ion Battery:  
Test It at a Low Temperature and Keep It Warm in Flight”

## Oplossing Boeing voor 787

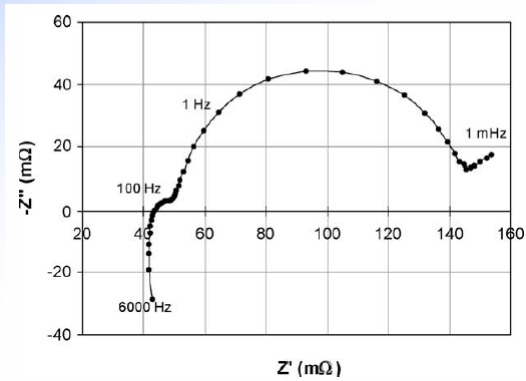
- Kleinere laadstroom
- Ontluchting/ontwatering: direct naar buiten (no “smoke in the cockpit”)
- Geen temperatuurscontrole, wel isolatie; propagatie van brand tegengaan
- Kost: 150 pond = 75 kg (kwijt wat door Li-ion gewonnen was)

### Comprehensive Set of Solutions: Battery



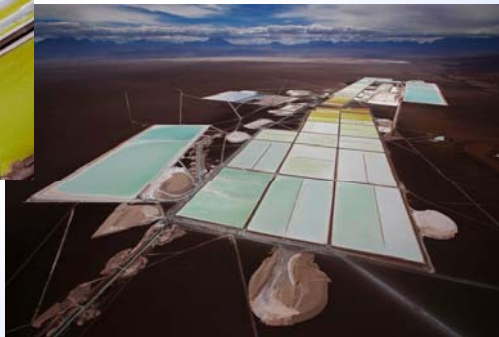
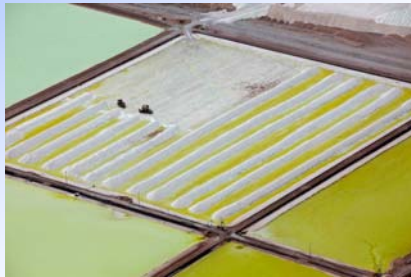
## Impedantieverloop

- LF capacitief ( $-Z''$ !), vanaf  $\pm 1$  kHz inductief.



## Waar te vinden?

- Chili (Soquimich) (40%; 44% import naar VS 2008-2011)  
(Australië = 2<sup>de</sup> grootste na Chili, China = 3<sup>de</sup>)



### Waar te vinden?

- Salar del Hombre Muerto, N van Argentinië (44% import naar VS 2008-2011)



### Waar te vinden?

- zoutmeer van Uyuni, 's werelds grootste lithiumvoorraad, ZW Bolivië (3656 m); pas sinds 2013 in exploitatie.



## Referenties

- [http://www.youtube.com/watch?v=SMY2\\_qNO2Y0](http://www.youtube.com/watch?v=SMY2_qNO2Y0)
- <http://www.youtube.com/watch?v=aNG-Q49mIbM> met Duitse brandweer + IR camera (nagel erdoor kloppen + water opgieten)
- C. Orendorff, "The Role of Separators in Lithium-ion Cell Safety", The Electrochemical Society, Interface, Vol. 21, no. 2, Summer 2012, Special Issue on "Lithium Ion Battery SAFETY", pp.61-66
- J. Vetter e.a., "Ageing mechanisms in Lithium-ion batteries", Journal of Power sources, 147, 2005, pp.269-281
- Artikel van Prof. Heller  
[http://www.electrochem.org/dl/interface/sum/sum13/sum13\\_p035.pdf](http://www.electrochem.org/dl/interface/sum/sum13/sum13_p035.pdf)  
The Electrochemical Society, Interface, Vol. 22, no. 2, Summer 2013, Special Issue on "Solar Fuels", p. 35

## Vragen

- Commentaar!





## Extra slides

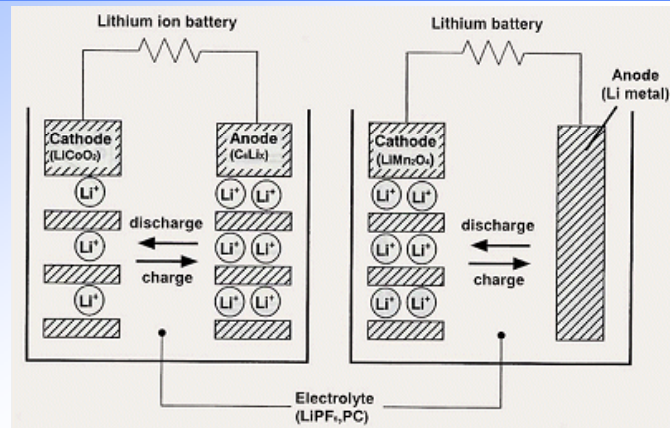


Fig. 1.5 Lithium metal and Lithium-ion batteries.